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Mechanical Properties

of Various Materials at

Room Temperature

TABLE 2.2 Mechanical

Properties of Various

Materials at Room

Temperature Metals

(Wrought) E (GPa) Y

(MPa) UTS (MPa)

Elongation in 50 mm

(%) Aluminum and its

alloys Copper and its

alloys Lead and its

alloys Magnesium and

its alloys Molybdenum

and its alloys Nickel

and its alloys Steels

Titanium and its alloys

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 Ultrasonic Welding (a)  
 (b) Figure 28.2 (a)  
 Components of an  
 ultrasonic welding  
 machine for lap welds.  
 The lateral vibrations  
 of the tool tip cause  
 plastic deformation  
 and bonding at the  
 interface of the  
 workpieces. (b)  
 Ultrasonic seam  
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Operations (with E.S.  
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Lubricants and Lubrication in Metalworking Operations (with E.S. Nachtman, Dekker, 1985).

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...

Plastics Manufacturing Processes Extrusion A rotating screw forces plastic through a heating chamber and then through a heated die Produces long plastic parts with uniform cross sections

41. Plastics

Manufacturing Processes Injection Molding Heated plastic is forced by a movable plunger through a nozzle and then into a mold.

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