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Amada Turret Press Manual

SECTION 1 - MACHINE
DESCRIPTION The
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Press is equipped with
a Numerical Control
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three driving axes are
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MI2 - NIBBLING START
MI3 - NIBBLING
CANCEL When "M12" is read, nibbling is performed until "M13" is read. In nibbling, the press clutch is always engaged with the brake released. "M12" and "MI 3" must be entered as a single block, respectively. Pattern punching cannot be commanded between MI 2 and MI 3.....

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