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1. Position table at the horizontal (zero degrees Turn the work light on and off with the button on on scale). the front of the drill press head. 2. Insert a small drill bit into the chuck. 3. Place a scrap board flat on the table. Do not allow board to move from this position;... Page 17: Safety Key 10.2 General Inspection Press button (D) to activate work light. Press again to turn light off. Before each operation of your JDP-17 drill press, Press button (E) to activate laser.

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This manual has been prepared for the owner and operators of a JDP-15M/MF Drill Press. Its purpose, aside from machine operation, is to promote safety through the use of accepted correct operating and maintenance procedures. Completely read the safety and maintenance instructions before operating or servicing the machine. Page 3: Table Of Contents

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